



# ES5C-T OMRON Digital Controller

## EN INSTRUCTION MANUAL

Thank you for purchasing the OMRON ES5C-T Digital Controller. This manual describes the functions, performance, and application methods needed for optimum use of the product. Please observe the following items when using the product. This product is designed for use by qualified personnel with a knowledge of electrical systems.

- Before using the product, thoroughly read and understand this manual to ensure correct use.
- Keep this manual in a safe location so that it is available for reference whenever required.

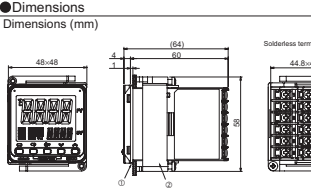
## OMRON Corporation

Refer to the ES5C-T Digital Controllers User's Manual (Cat. No. H185) for detailed application procedures.

### Safety Precautions

- **Key to Warning Symbols**
- Indicates a potentially hazardous situation which, if not avoided, is likely to result in minor or moderate injury or property damage. Read this manual carefully before using the product.

### Wiring



• Do not remove the terminal block. Doing so may result in failure or malfunction.  
• A Setup Tool port is provided on the upper of the product. Use this port to connect a personal computer to the product when using the Setup Tool. ES5C-T USB Serial Conversion Cable is required to connect the personal computer. Do not use the product with the USB-Serial Conversion Cable set permanently connected.  
• Refer to the instruction manual provided with the USB-Serial Conversion Cable for details on connection methods.

### Names of Parts on Front Panel

- **Temperature unit**  
Either  $^{\circ}\text{C}$  or  $^{\circ}\text{F}$  is displayed when the displayed value is a temperature.  
Level key  
Use this key to change levels.
- **Mode key**  
Press this key to move across the items within the setting level. Press this button for 1 second or longer for reverse scroll.  
• Hold the **0** key and the **99** key together for at least 3 seconds to switch to proceed level.  
• Hold the **99** key and the **0** key together for at least 1 second to switch from level off.
- **Shift key (PF key)**  
Pressing this key operates the function that has been set in "PF" mode of the advanced function setting level. This default PF setting parameter is as following the digit.

### Operation Menu

Input Type	Input	Setting	Setting range	
Temperature inputs	Platinum resistance thermometer	P100 0	-200 to 850 / -300 to 1500	
		1	-199.9 to 500.0 / -199.9 to 900.0	
	JPT100	2	1.0 to 100.0 / 0.0 to 250.0	
		3	-199.9 to 500.0 / -199.9 to 900.0	
	Thermocouple	4	-20.0 to 100.0 / 0.0 to 210.0	
		5	-100.0 to 500.0 / 0.0 to 900.0	
	Analog input types	Infrared	J 7	-100.0 to 500.0 / 0.0 to 210.0
			8	-20.0 to 100.0 / 0.0 to 250.0
		Thermistor	T 9	-200.0 to 400.0 / -300 to 700
			10	-199.9 to 400.0 / -199.9 to 700.0
ES16		E 11	-200.0 to 800.0 / -300 to 1500	
		12	-100 to 400.0 / -100 to 1500	
Current input		U 13	-200 to 400 / 300 to 700	
		N 14	-199.9 to 400.0 / -199.9 to 700.0	
Voltage input		R 15	-200 to 1300 / -300 to 2000	
		S 16	0 to 1700 / 0 to 3000	

\*The default is "S".  
\*SPUR will be displayed when a platinum resistance thermometer is mistakenly connected while input type is set to "F". To delete the SPUR display, correct the wiring and check the power supply.

### Alarms

Setting	Alarm type	Alarm output function	Alarm output function (X)
0	No alarm function	Output off	
1	Deviation upper/lower limit	Very high / Very low / Very high and low	
2	Deviation upper limit	Very high	
3	Deviation lower limit	Very low	
4	Deviation upper/lower range	Very high / Very low / Very high and low	
5	Deviation upper/lower limit standby sequence ON	Very high / Very low / Very high and low	
6	Deviation upper limit standby sequence ON	Very high	
7	Deviation lower limit standby sequence ON	Very low	
8	Absolute value upper limit	Very high	
9	Absolute value lower limit	Very low	
10	Absolute value upper limit standby sequence ON	Very high	
11	Absolute value lower limit standby sequence ON	Very low	
12	LBA (only for alarm 1)	Very high / Very low / Very high and low	
13	PV Change Rate Alarm	Very high / Very low / Very high and low	
14	SP absolute value upper limit	Very high	
15	SP absolute value lower limit	Very low	
16	MV absolute value upper limit	Very high	
17	MV absolute value lower limit	Very low	

• The default alarm type is "2".  
• Upper and lower limits can be set for parameters 1, 4 and 5 to provide for different types of alarm. These are indicated by a letter "L" and "H".  
• Refer to the tables above for details of the types and alarm types.  
• Only the value set to the  $\pm 25^{\circ}\text{C}$  Temperature Input SNH parameter is applied to the entire temperature input range. When the process value is  $200^{\circ}\text{C}$ , the process value is treated as  $201^{\circ}\text{C}$  after input shift if the input shift value is set to  $\pm 2^{\circ}\text{C}$ . The process value is treated as  $198^{\circ}\text{C}$  after input shift if the input shift value is set to  $\pm 2^{\circ}\text{C}$ .  
• Operation is stopped when moved to the initial setting level.  
• Control alarms are both stopped.  
• The grayed-out setting items are not displayed for some models and some settings of other setting items.

### CAUTION

Minor injury due to electric shock may occasionally occur. Do not touch the terminals while power is being supplied.

Electric shock, fire, or malfunction may occasionally occur. Do not allow metal objects, conductors, cuttings from installation work, or moisture to enter the Digital Controller, the Setup Tool ports, or between the pins on the connectors on the Setup Tool cable.

Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury or occasionally major malfunction may occasionally occur.

Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.

CAUTION - Risk of Fire and Electric Shock  
(1) This product is UL listed as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to spread externally.  
(2) More than one disconnect switch may be required to re-energize the equipment before servicing.  
(3) Signal inputs to REV5, limited energy.

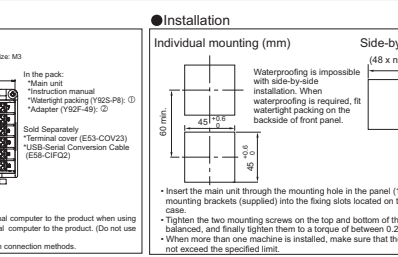
CAUTION - Reduce the risk of fire or electric shock, do not interconnect the outputs of different Classes 2 circuits.  
(1) The output relays are never used under fire expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.  
(2) Loose screws may occasionally result in fire. Tighten the terminal screws to the specified torque of 0.43 N·m (0.38 in·lb).

Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected result may occasionally occur.  
A malfunction in the Digital Controller may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the Digital Controller, take appropriate safety measures, such as installing a monitoring device on a separate line.

### Suitability for Use

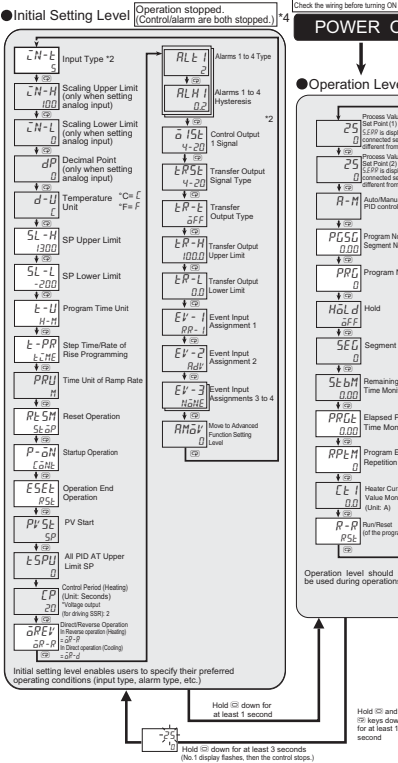
Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information, if used, is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, risk to life. Buyer shall take application responsibility in all cases.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.



- **Operation indicators**
  - SUB1 to 3: Auxiliary outputs 1 to 3 indicators
  - OUT1: Control output 1 indicator
  - LI: For other than 0% output for linear current output.
- **TUNE**:
  - Lit during AT (auto-tuning).
  - Lit during SP
  - Lit when the Fixed SP mode is ON.
- **RS-1**: Lit during a program reset.
- **C-MW**: Lit when communications writing is enabled and not when it is disabled.
- **On**: Lit when Setting Change Protect is ON (disables the Up and Down keys).
- **MANU**: Lit during Manual Mode.
- **WAIT**: Lit during a program wait.

### Initial Setting Level



### Conformance to EN/IEC Standards

This is a Class A product. In residential areas it may cause radio interference, which cases the user may be required to take adequate measures to reduce interference.

### Conformance to Safety Standard

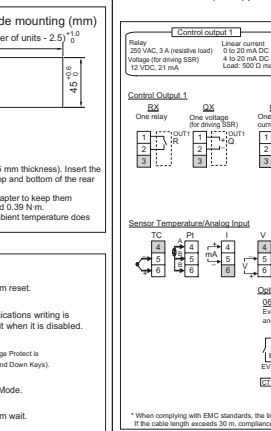
Reinforced insulation is provided between input power supply, relay outputs, and between other terminals.  
Do not allow temporary overvoltages on the primary circuit to exceed the following values.  
Check the power supply voltage to the Digital Controller.  
Short-term overvoltage: 200 V + Power supply voltage  
Long-term overvoltage: 250 V + Power supply voltage  
Always externally connect the recommended fuse that is specified in the instruction manual before you use the Digital Controller.

**Analog Input**  
• If you input an analog voltage or current, set the Input Type parameter to the correct input type.  
• Do not use the Digital Controller to measure a circuit with Measurement Category III, III, or IV.  
• Do not use the Digital Controller to measure an energized circuit to which a voltage that exceeds 30 Vrms or 60 VDC is applied.  
The protection provided by the Digital Controller may be impaired if the Digital Controller is used in a manner that is not specified by the manufacturer.

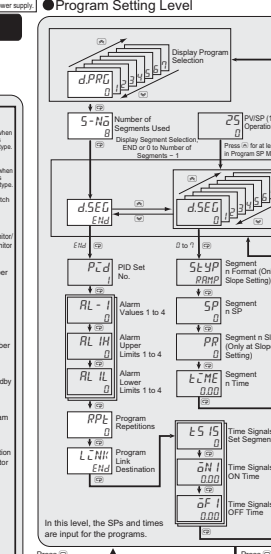
### Precautions for Safe Use

- Be sure to observe the following precautions to prevent operation failure, malfunction, or adverse effects on the performance and functions of the product. Do not do so may occasionally result in unexpected use.
- (1) The product is designed for indoor use only. Do not use the product outdoors. Do not use or store the product in any of the following conditions:
    - Places directly subject to heat radiated from heating equipment.
    - Places subject to splashing liquid or oil atmosphere.
    - Places subject to direct sunlight.
    - Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
    - Places subject to intense temperature change.
    - Places subject to icing and condensation.
    - Places subject to vibration and large shocks.
  - (2) Users within the rated temperature and humidity ranges. Provide forced cooling if required.  
(3) To allow heat to dissipate, do not block the areas around the product.  
(4) Do not block the ventilation holes on the product.  
(5) Be sure to wire properly with correct polarity of terminals.  
(6) Use the specified size of crimped terminals (M3 with 5.8 mm or less) or for wiring. To connect bare wires to the terminal block, use copper coated or silver wires with a gauge of AWG24 to AWG18 (equivalent to cross-sectional area of 0.208 to 0.823 mm<sup>2</sup>). (The stripping length is at least 6 mm.) Use two wires of same size and type, and two twisted terminals can be inserted into a single terminal.  
(7) Do not wire the terminals which are marked with the following:
    - (A) Always as much space as possible between the controller and devices that generate a powerful high-frequency or surge. Separate the high-voltage or large-current power lines from other lines, and avoid parallel or common wiring with the power lines when you are wiring to the terminals.
    - (B) Use this product within the rated load and power supply.
    - (C) Use the specified size of crimped terminals (M3 with 5.8 mm or less) for wiring. To connect bare wires to the terminal block, use copper coated or silver wires with a gauge of AWG24 to AWG18 (equivalent to cross-sectional area of 0.208 to 0.823 mm<sup>2</sup>). (The stripping length is at least 6 mm.) Use two wires of same size and type, and two twisted terminals can be inserted into a single terminal.  
(D) Make sure that the Digital Controller does not rotate or vibrate upon start-up.
  - (8) Do not wire the terminals which are marked with the following:
    - (A) Always as much space as possible between the controller and devices that generate a powerful high-frequency or surge. Separate the high-voltage or large-current power lines from other lines, and avoid parallel or common wiring with the power lines when you are wiring to the terminals.
    - (B) Use this product within the rated load and power supply.
    - (C) Use the specified size of crimped terminals (M3 with 5.8 mm or less) for wiring. To connect bare wires to the terminal block, use copper coated or silver wires with a gauge of AWG24 to AWG18 (equivalent to cross-sectional area of 0.208 to 0.823 mm<sup>2</sup>). (The stripping length is at least 6 mm.) Use two wires of same size and type, and two twisted terminals can be inserted into a single terminal.  
(D) Make sure that the Digital Controller does not rotate or vibrate upon start-up.
  - (9) A 1 switch or circuit breaker should be provided close to this unit. The switch or circuit breaker should be within easy reach of the operator, and must be marked as a disconnecting means for this unit.
  - (10) Wire of any det from the Digital Controller with a soft die. Never use trimmers, benches, alcohol, or other fluids to clean the unit.
  - (11) Design system (control panel, etc.) considering the 2 second delay that the controller's output will be set after power ON.
  - (12) The output relays (output ON) when you move to the Initial Setting Level. Take this into consideration when performing control.
  - (13) The number of non-volatile memory write operations is limited. Therefore, use RAM write mode when frequently overwriting data during communications or other operations.
  - (14) When disassembling the temperature controller for disposal, use suitable tools.
  - (15) Do not exceed the communication distances that is given in the specifications and use the specified communication cables. Refer to the ES5C-T Digital Controller User's Manual (Cat. No. H185) for the communications distance and cable specifications.
  - (16) Do not turn the power supply to the Digital Controller ON or OFF while the USB-Serial Conversion Cable is connected. The Digital Controller may malfunction.
  - (17) The terminals can reach temperatures of up to 75°C.

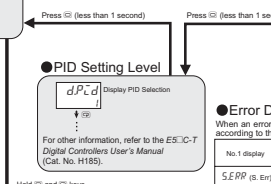
### Connections (The applicability of the electric terminals varies with the type of machine.)



### Program Setting Level



### PID Setting Level



### Error Display (troubleshooting)

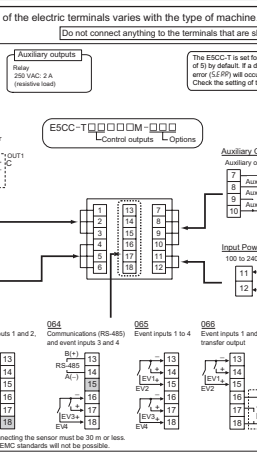
No.	display	Meaning	Action	Status of alarm
5.E.P.P.	(5.E) Error	Input error	Check the setting of the Input Type parameter, check the input wiring and check for broken or shorts in the temperature sensor.	On
E.333	(E333) AD converter error	AD converter error	After the check of input error, turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, there is a probable cause on the external noise affecting the control system. Check for external noise.	OFF
E.111	(E111) Memory error	Memory error	Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, there is a probable cause on the external noise affecting the control system. Check for external noise.	OFF

If the input value exceeds the display limit ( $\pm 999.9$  to 9999), though it is within the control range, E.C.C.E will be displayed under -1999 and E.233 below 9999. Under these conditions, control output and alarm output will operate normally. Refer to the ES5C-T Digital Controllers User's Manual (Cat. No. H185) for the controllable ranges.  
\* Error shown only for "Process value / Set point". Not shown for other status.

**Other functions**  
Refer to the ES5C-T Digital Controllers User's Manual (Cat. No. H185) for information on the Advanced Function Setting Level, Manual Control Level, and other functions.  
Refer to the ES5C-T Digital Controllers Communications Manual (Cat. No. H186) for information on communications.

### Specifications

- Power supply voltage: 100 to 240 VAC, 50/60 Hz / 24 VDC, 50/60 Hz / 24 VDC
- Operating voltage range: 85 to 110% of the rated voltage
- Power consumption: 7.5 VA max. (100 to 240 VAC), 4.1 VA max. (24 VAC/24 V max.)
- Temperature:
  - 40.3% of indication value or  $\pm 1^{\circ}\text{C}$ , whichever is greater
  - 1 digit max. Platinum resistance thermometer
  - Electrical life of relay: 100,000 operations
  - Voltage output (for driving SSR): 12 VDC  $\pm 2\%$ ,  $\pm 1$  mA
  - Linear current output: 0 to 20 mADC
  - Load: 500  $\Omega$  max.
- Ambient temperature: 0 to 55  $^{\circ}\text{C}$  (Avoid freezing or condensation)
- Storage temperature range: -25 to 85  $^{\circ}\text{C}$
- Recommended fuse: T&A, 250 mA, time-lag type, low-breaking capacity
- Degree of protection: IP66
- Installation environment: Installation category 1, pollution degree 2 per IEC 61010-1
- Memory protection: 2 PID control
- Temporary overvoltage: Approx. 100% Terminal sense; IPO installation category 1, pollution degree 2 per IEC 61010-1
- Non-volatile memory: (Number of write operations: 1,000,000)
- Short-term: 1,000 V + power supply voltage
- Long-term: 250 V + power supply voltage



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