## E2FM

CSM\_E2FM\_DS\_E\_5\_2

# **Highly Durable Proximity Sensor for Tough Environments**

- · Completely stainless-steel housing
- · Aluminum chip immunity
- Embedding installation to metal (steel) fittings
- · Chemical resistance certified by Ecolab Europe
- Lineup includes pre-wire models and DC 3-wire NPN output models with fluororesin coating.





Be sure to read *Safety Precautions* on page 9.

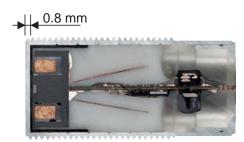
Note: Models with a fluororesin coating also use vinyl chloride for the cable material and require separate protection.

For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

#### **Features**

### One-piece completely stainless-steel housing with a face thickness of 0.8 mm

The face thickness is approximately 4 times that of previous models (E2ES) to enable sensing in even more severe conditions than ever.



#### **Brush Test**



After 3 Minutes



E2EQ

E2FM E2EQ (Spatter-resistant)

The stainless-steel head means almost no wear when cleaned with a metal brush.

### **Continuous Impact Test**







E2ES

The E2ES with a top wall thickness of 0.2 mm was penetrated after 10,000 impacts.

The E2FM was not penetrated after 250,000 impacts (depth: 0.26 mm).

E2FM

More than 20 times the durability of the E2ES!

## **Chemical and Detergent Proof**

The one-piece completely stainlesssteel housing of the sensing section withstands the following chemicals better.

- Sodium chloride
- Gasoline
- Dilute sodium hydroxide
- Dilute hydrochloric acid
- Mineral oil
- Barium hydroxide
   Any many others

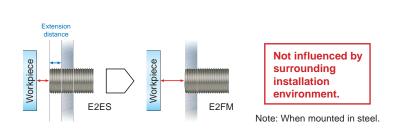
Note: Cannot be used for explosion-proof applications.

## **Built-in Chip Immunity**

Chip immunity performance has been provided to greatly reduce false signals caused by spatter accumulation and other causes, almost eliminating the needs for cleaning, e.g., with metal brushes.



## **Flush Mounting**





## Main Performance Comparison to Previous OMRON Products

#### **Face thickness**

	E2FM	E2ES
M8	0.4 mm	
M12	0.8 mm	
M18	0.8 mm	0.2 mm
M30	0.8 mm	0.2 mm

### **Sensing distance**

	E2FM	E2ES
М8	1.5 mm	
M12	2.0 mm	
M18	5.0 mm	4.0 mm
M30	10.0 mm	8.0 mm

### **Response frequency**

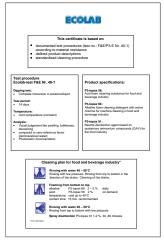
	E2FM	E2ES
М8	200 Hz	
M12	100 Hz	
M18	100 Hz	12 Hz
M30	50 Hz	8 Hz

**Ambient operating temperature** 

E2FM	E2ES
–25 to 70°C	0 to 50°C

## The chemical resistance has been certified by Ecolab Europe





## **Ordering Information**

### Sensors [Refer to Dimensions on page 10.]

#### **DC 2-Wire, Pre-wired Models**

Size		Sensing distance	Output	Operation mode	Model
Shielded	M8	1.5 mm			E2FM-X1R5D1 2M *1
	M12	2 mm	DC 2-Wire	NO	E2FM-X2D1 2M *2
<b>-</b>	M18	5 mm	(polarity)	NO	E2FM-X5D1 2M *2
<i>1773</i>	M30	10 mm			E2FM-X10D1 2M *2

Note: Models with NC operation are also available. Ask your OMRON representative for details.

#### **DC 2-wire Pre-wired Smartclick Connector Models (M12)**

Size		Sensing distance	Output	Operation mode	Model
	M8	1.5 mm	Polarity Pin allocations: 1-4		E2FM-X1R5D1-M1TGJ 0.3M
	M12	0.77	Polarity Pin allocations: 1-4	NO	E2FM-X2D1-M1TGJ 0.3M *1
Shielded	IVIIZ	2 mm	No polarity Pin allocations: 3-4		E2FM-X2D1-M1TGJ-T 0.3M *1
	M18		Polarity Pin allocations: 1-4		E2FM-X5D1-M1TGJ 0.3M *1
	IVI I O	5 mm	No polarity Pin allocations: 3-4		E2FM-X5D1-M1TGJ-T 0.3M *1
	Maa		Polarity Pin allocations: 1-4		E2FM-X10D1-M1TGJ 0.3M *1
	M30	10 mm	No polarity Pin allocations: 3-4		E2FM-X10D1-M1TGJ-T 0.3M *1

<sup>\*1.</sup> Have been discontinued at the end of March 2025.

#### DC 3-Wire, Pre-wired Models

Size		Sonaina distance	Model			
Size		Sensing distance	Output configuration: NPN NO	Output configuration: PNP NO		
Shielded	M8	1.5 mm	E2FM-X1R5C1 2M	E2FM-X1R5B1 2M		
	M12	2 mm	E2FM-X2C1 2M *1	E2FM-X2B1 2M *1		
<b>——</b>	M18	5 mm	E2FM-X5C1 2M *1	E2FM-X5B1 2M *1		
1774	M30	10 mm	E2FM-X10C1 2M *1	E2FM-X10B1 2M *1		

Note: Models with NC operation are also available. Ask your OMRON representative for details. \*1. Have been discontinued at the end of March 2025.

#### DC 3-Wire, M12 Connector Models

Size		Sensing distance	Model			
		Sensing distance	Output configuration: NPN NO	Output configuration: PNP NO		
Shielded	M8	1.5 mm	E2FM-X1R5C1-M1	E2FM-X1R5B1-M1 *1		
	M12	2 mm	E2FM-X2C1-M1 *2	E2FM-X2B1-M1 *2		
	M18	5 mm	E2FM-X5C1-M1 *2	E2FM-X5B1-M1 *2		
<i>073</i>	M30	10 mm	E2FM-X10C1-M1 *2	E2FM-X10B1-M1 *2		

<sup>\*1.</sup> Fluororesin-coated models are also available. The model numbers are E2FM-QX□B1-M1. The cable material, however, is vinyl chloride and requires separate

<sup>\*1.</sup> Fluororesin-coated models are also available. The model numbers are E2FM-QX□D1. The cable material, however, is vinyl chloride and requires separate protection.

<sup>\*2.</sup> Have been discontinued at the end of March 2025.

protection.
\*2. Have been discontinued at the end of March 2025.

Accessories (Order Separately)
Sensor I/O Connectors (M12, Sockets on One Cable End)
(Models for Connectors and with Pre-wired Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.)
[Refer to XS2, XS5.]

Appearance	Cable length	Sensor I/O Connector model number	Applicable Proximity Sensor model number
Straight	2m	XS2F-D421-DC0-F	
a Barbara	5m	XS2F-D421-GC0-F	E2FM-X□C1-M1
L-shape	2m	XS2F-D422-DC0-F	E2FM-X□B1-M1
	5m	XS2F-D422-GC0-F	
Smartclick Connector Relay Models (M12)	2m	XS5F-D421-D80-F	E2FM-X□D1-M1TGJ
(WIZ)	5m	XS5F-D421-G80-F	E2FM-X□D1-M1TGJ-T

Note1.Refer to your OMRON website for details on the XS2 and XS5.

## **Ratings and Specifications**

## DC 2-Wire (E2FM-X\(\time\)D\(\times\)

	Size	M8	M12	M18	M30	M12	M18	M30	
	Shielded	Shielded							
Item	Model	E2FM-X1R5D1-	E2FM-X2D1-	E2FM-X5D1-	E2FM-X10D1-	E2FM-X2D1- M1T1GJ-T	E2FM-X5D1- M1T1GJ-T	E2FM-X10D1- M1T1GJ-T	
Sensing of	distance	1.5 mm±10%	2 mm±10%	5 mm±10%	10 mm±10%	2 mm±10%	5 mm±10%	10 mm±10%	
Set distar	nce	0 to 1.05 mm	0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm	0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm	
Differentia	al travel	15% max. of se	nsing distance						
Sensing of	object	Ferrous metal (	The sensing dista	nce decreases w	vith non-ferrous n	netal. Refer to <i>Er</i>	ngineering Data o	n page 7.)	
Standard	sensing object	Iron, $8 \times 8 \times 1 \text{ mm}$	Iron, 12 × 12 × 1 mm	Iron, $30 \times 30 \times 1 \text{ mm}$	Iron, 54 × 54 × 1 mm	Iron, 12 × 12 × 1 mm	Iron, $30 \times 30 \times 1 \text{ mm}$	Iron, 54 × 54 × 1 mm	
Response	e frequency *1	200 Hz	100 Hz	100 Hz	50 Hz	100 Hz	100 Hz	50 Hz	
Power supply (operating)	oly voltage voltage range)	12 to 24 VDC (1	0 to 30 VDC), rip	pple (p-p): 10% m	ax.				
Leakage o	current	0.8 mA max.							
Output co	onfiguration	With polarity				No polarity			
Control	Switching capacity	3 to 100 mA							
output	Residual voltage	3 V max. (Load current: 100 mA max., Cable length: 2 m)			5 V max. (Load current: 100 mA max., Cable length: 2 m)				
Indicators	5	Operation indica	ator (red LED), Se	etting/Operation i	ndicator (green L	.ED)			
Operation (with sens	sing object	NO *2							
Protection	n circuits	Surge suppress	or, Load short-cir	cuit protection					
Ambient ten	nperature range	Operating/Stora	ge: –25 to 70°C (	(with no icing or o	condensation)				
Ambient h	umidity range	Operating/Stora	ge: 35% to 95%	(with no condens	ation)				
Temperat	ure influence	±20% max. of se	ensing distance a	at 23°C in the tem	perature range o	of –25 to 70°C.			
Voltage in	nfluence	±1% max. of ser	nsing distance at	rated voltage in	the rated voltage	±15% range			
Insulation	resistance	50 M $\Omega$ min. (at	500 VDC) betwee	en current-carryir	ng parts and case	1			
Dielectric	strength	1,000 VAC, 50/6	60 Hz for 1 minut	e between currer	nt-carrying parts a	and case			
Vibration	resistance	Destruction: 10	to 55 Hz, 1.5-mm	n double amplitud	le for 2 hours eac	ch in X, Y, and Z	directions		
Shock res	sistance	Destruction: 500 m/s² 10 times each in X, Y, and Z directions  Destruction: 1,000 m/s² 10 times each in X, Y, and Z directions							
Degree of	protection	IEC 60529 IP67							
Connection	on method			andard cable len e-wired Connect	gth: 2 m) or Models (Stand	ard cable length:	300 mm)		

			t	+	t	+	+	+	
	Size	M8	M12	M18	M30	M12	M18	M30	
	Shielded				Shielded				
Item Model		E2FM-X1R5D1-	E2FM-X2D1-	E2FM-X5D1-	E2FM-X10D1-	E2FM-X2D1- M1T1GJ-T	E2FM-X5D1- M1T1GJ-T	E2FM-X10D1- M1T1GJ-T	
Weight	Pre-wired Models (2 m)	Approx. 105 g	Approx. 190 g	Approx. 215 g	Approx. 295 g				
(packed state)	Pre-wired Connector Models	Approx. 65 g	Approx. 85 g	Approx. 110 g	Approx. 190 g	Approx. 85 g	Approx. 110 g	Approx. 190 g	
	Case	Stainless steel (	SUS303)		1		ı		
	Sensing surface	Stainless steel (	Stainless steel (SUS303)						
Mataui	(thickness)	(0.4 mm)	(0.4 mm) (0.8 mm) (0.8 mm)						
Materi- als	Clamping nuts	Stainless steel (SUS303)							
	Cable	PVC (flame reta	ırdant)						
	Toothed washer	Zinc-plated iron							
Accessor	ries	Instruction man	ual						

<sup>\*1.</sup> The response frequency of the DC switching section is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.

\*2. NC (normally closed) models are also available. Contact your OMRON representative.

## DC 3-Wire (E2FM-X\(\time\)C\(\time\), E2FM-X\(\time\)B\(\time\)

	Size	M8	M12	M18	M30		
	Shielded		Shie	elded			
tem	Model	E2FM-X1R5□	E2FM-X2□	E2FM-X5□	E2FM-X10□		
Sensing (	distance	1.5 mm±10%	2 mm±10%	5 mm±10%	10 mm±10%		
Set distance		0 to 1.05 mm	0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm		
Differenti	al travel	15% max. of sensing distance	ce	1			
Sensing (	object	Ferrous metal (The sensing	distance decreases with non	-ferrous metal. Refer to En	gineering Data on page 7.)		
Standard	sensing object	Iron, $8 \times 8 \times 1$ mm	Iron, 12 × 12 × 1 mm	Iron, $30 \times 30 \times 1 \text{ mm}$	Iron, 54 × 54 × 1 mm		
Respons	e frequency *1	200 Hz	100 Hz	100 Hz	50 Hz		
	ipply voltage g voltage	12 to 24 VDC (10 to 30 VDC	c), ripple (p-p): 10% max.				
Current c	onsumption	10 mA max.					
Output co	onfiguration	PNP open collector output					
Control	Switching ca- pacity	200 mA max.					
output	Residual voltage	2 V max. (Load current: 200					
ndicator		Operation indicator (yellow L	_ED)				
Operation (with sen approach	sing object	C1 Models: NPN open collect B1 Models: PNP open collect					
Protectio	n circuits	Reversed power supply polarity protection, Surge suppressor, Load short-circuit protection, and Reversed output polarity protection (except the E2FM-X1R5B1-M1)					
Ambient range	temperature	Operating/Storage: –25 to 7	0°C (with no icing or condens	sation)			
Ambient humidity range Operating/Storage: 35% to 95% (with no condensation)							
Temperatinfluence		<u> </u>	nce at 23°C in the temperatur				
Voltage i		standard)			istance at the rated voltage a		
nsulatio	n resistance	,	etween current-carrying parts				
	strength		ninute between current-carryi	0.			
Vibration	resistance	Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock re	sistance	Destruction: 500 m/s <sup>2</sup> 10 times each in X, Y, and Z directions	Destruction: 1,000 m/s <sup>2</sup> 10 t	times each in X, Y, and Z d	irections		
Degree o	f protection	IEC 60529 IP67					
Connecti	on method	Unmarked: Pre-wired Model Models ending with -M1: Co	ls (Standard cable length: 2 n nnector Models	n)			
Weight	Pre-wired Models (2 m)		Approx. 170 g	Approx. 190 g	Approx. 275 g		
(packed state)	Pre-wired Connector Models	Approx. 45 g	Approx. 55 g	Approx. 75 g	Approx. 160 g		
	Case	Stainless steel (SUS303)					
	Sensing sur- face	Stainless steel (SUS303)					
Materi-	(thickness)	(0.4 mm)	(0.8 mm)				
als	Clamping nuts	Stainless steel (SUS303)					
	Toothed washer	Zinc-plated iron					
Accessor	ries	Instruction manual					

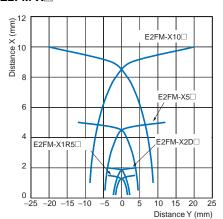
<sup>\*1.</sup> The response frequency of the DC switching section is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.

\*2. NC (normally closed) models are also available. Contact your OMRON representative.

## **Engineering Data (Reference Value)**

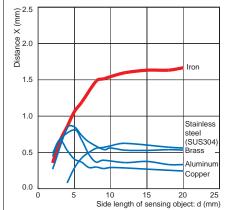
### **Sensing Area**

#### E2FM-X

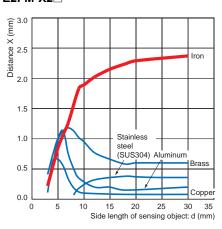


### **Influence of Sensing Object Size and Material**

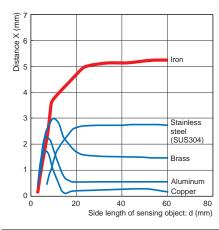
#### E2FM-X1R5□



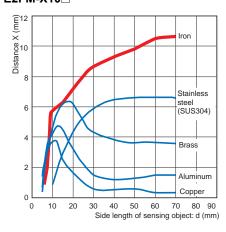
### E2FM-X2□



E2FM-X5

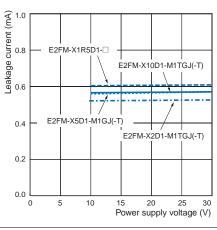


E2FM-X10□



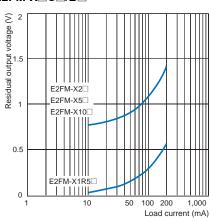
**Leakage Current** 

## E2FM-XD1-M1TGJ (-T)

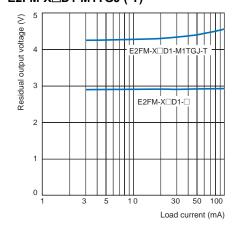


### **Residual Output Voltage**

#### E2FM-XCC/B



## E2FM-XD1-M1TGJ (-T)

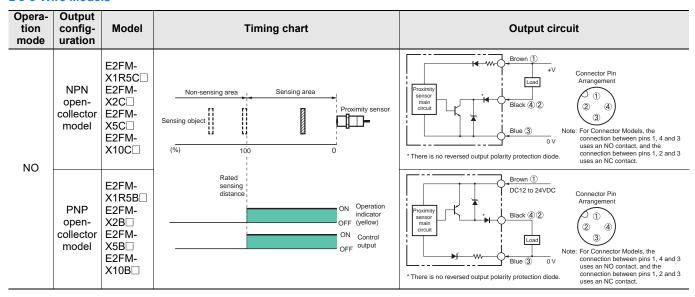


## **I/O Circuit Diagrams**

#### **DC 2-Wire Models**

Operation mode	Model	Timing chart	Output circuit
NO	E2FM- X□D1-□	Set position Unstable Sensing Non-sensing area  Sensing object  Proximity sensor	Proximity sensor main circuit  Blue  Ov  Note: The load can be connected to either the +V or 0 V side.  Connector Pin Arrangement  (2) (4) (3) (2) (4) (3) (3) (4) (4) (5) (4) (6) (7) (6) (6) (7) (6) (7) (7) (7) (7) (7) (7) (7) (7) (7) (7
	E2FM- X□D1- M1TGJ-T	(%) Rated sensing distance ON Setting indicator (green) ON Operation indicator (red) ON Control OFF	Note: Pins 1 and 2 are not used.  Note 1. The load can be connected to either the +V or 0 V side.  2. The E2FM-X\\ \Box  1-M1TGJ-T has no polarity. There is no need to be concerned about the polarity of pins 3 and 4.

#### **DC 3-Wire Models**



## **WARNING**

This product is not designed or rated for ensuring safety of persons. Do not use it for such purposes.



Never use this product with an AC power supply. Otherwise, explosion may result.



#### **Precautions for Safe Use**

The following precautions must be observed to ensure safe operation.

- 1. Do not use the Sensor in an environment where inflammable or explosive gas is present.
- 2. Do not attempt to disassemble, repair, or modify any Sensors.
- 3. Power Supply Voltage

Do not use a voltage that exceeds the rated operating voltage range. Applying a voltage that is higher than the operating voltage range may result in explosion or fire.

4. Incorrect Wiring

Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or fire.

5. Connection without a Load

If the power supply is connected directly without a load, the internal elements may explode or burn. Be sure to insert a load when connecting the power supply.

#### **Precautions for Correct Use**

Do not use the Sensor under ambient conditions that exceed the ratings.

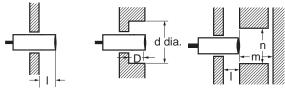
- 1. Do not use the Sensor in the following locations.
  - Outdoor locations directly subject to sunlight, rain, snow, or water droplets
  - (2) Locations subject to atmospheres with chemical vapors, in particular solvents and acids
  - (3) Locations subject to corrosive gas
- The Sensor may malfunction if used near ultrasonic cleaning equipment, high-frequency equipment, transceivers, cellular phones, inverters, or other devices that generate a high-frequency electric field. Refer to the *Technical Guide Photoelectric Sensors* for typical measures.
- Laying the Sensor wiring in the same conduit or duct as highvoltage wires or power lines may result in incorrect operation and damage due to induction. Wire the Sensor using a separate conduit or independent conduit.
- 4. Cleaning

Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.

#### Design

#### **Influence of Surrounding Metal**

When the Proximity Sensor is embedded in metal, make sure that the clearances given in the following table are maintained. The values depend on the type of nuts used for mounting. Be sure to use the supplied nuts (SUS303).



(Unit: mm)

	Item					
Model	Embedding material	-	d	D	m	n
E2FM-X1R5□	Iron	0	8	0	4.5	30
LZI M-X INS	Aluminum	10	50	10	4.5	50
E2FM-X2	Iron	0	12	0	8	40
LZI III-AZ	Aluminum	16	70	16	8	70
E2FM-X5□	Iron	0	18	0	20	60
L21 W-70	Aluminum	16	80	16	20	80
E2FM-X10□	Iron	0	30	0	40	100
LZI WI-X IO	Aluminum	24	120	24	40	120

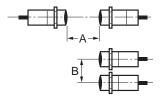
Note: The influence from other non-magnetic surrounding metals is nearly the same as that from aluminum.

#### **Mutual Interference**

When installing two or more Sensors face-to-face or side-by-side, ensure that the minimum distances given in the following table are maintained.

	it:	

Model Item	Α	В
E2FM-X1R5	35	30
E2FM-X2□	40	35
E2FM-X5	65	60
E2FM-X10□	110	100

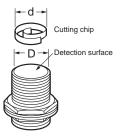


#### **Chips from Cutting Aluminum**

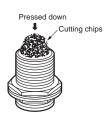
Normally, chips from cutting aluminum or cast iron will not cause a detection signal to be output even if it adheres to or accumulates on the detection surface. In the following cases, however, a detection signal may be output. Remove the cutting chips in these cases.

 If d ≥ <sup>2</sup>/<sub>3</sub> D at the center of the detection surface where d is the cutting chip size and D is the detection surface size

Model	Dimension (mm)	D
E2FM-X1R5□		6
E2FM-X2		10
E2FM-X5		16
E2FM-X10□		28



2. If the cutting chips are pressed down



#### Mounting

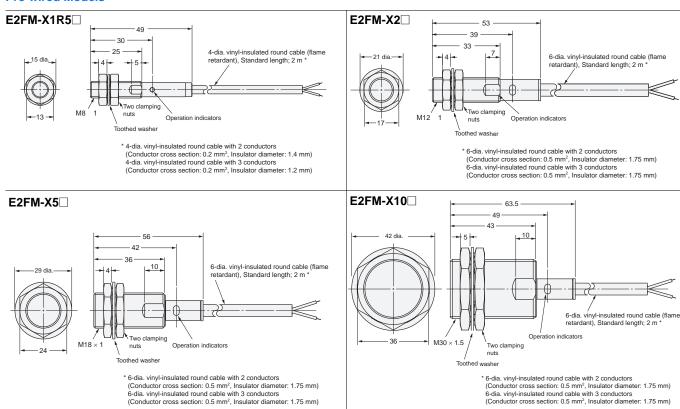
Do not tighten the nut with excessive force. A washer must be used with the nut. Do not use tightening force that exceeds the values in the following table.

Torque		
9 N·m		
30 N·m		
70 N·m		
180 N·m		



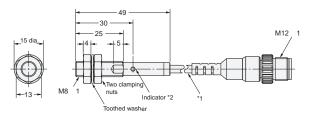
#### **Sensors**

#### **Pre-wired Models**



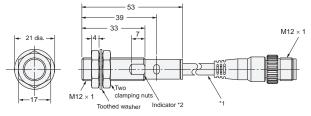
#### **Pre-wired Connector Models**





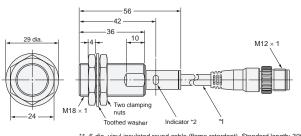
- \*1. 4-dia. vinyl-insulated round cable (flame retardant), Standard length; 300 mm \*2. Operation indicator (red/green) Setting indicator (green)

## E2FM-X2D -M1TGJ-



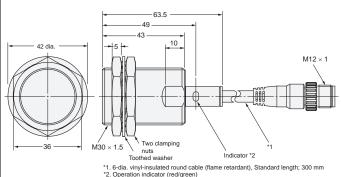
\*1. 6-dia. vinyl-insulated round cable (flame retardant), Standard length; 300 mm \*2. Operation indicator (red/green) Setting indicator (green)

#### E2FM-X5D□-M1TGJ-□



\*1. 6-dia. vinyl-insulated round cable (flame retardant), Standard length; 300 mm \*2. Operation indicator (red/green) Setting indicator (green)

## E2FM-X10D -M1TGJ-

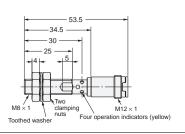


\*1. 6-dia. vinyl-insulated round cable (flame retardant), Standard length; 300 mm
\*2. Operation indicator (red/green)
Setting indicator (green)

### **M12 Connector Models**

### E2FM-X1R5 ...-M1





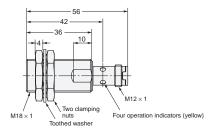
## E2FM-X2□□-M1 - 39 -Two clamping M12×1

nuts \ nuts Toothed washer

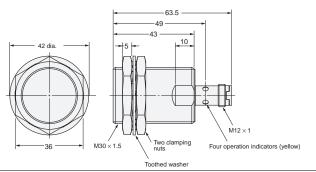
Four operation indicators (yellow)

#### E2FM-X5 ...-M1





# E2FM-X10 .-M1



## **Mounting Hole Dimensions**



Dimension	M8	M12	M18	M30
F (mm)	8.5 <sup>+0.5</sup> dia.	12.5 <sup>+0.5</sup> <sub>0</sub> dia.	18.5 <sup>+0.5</sup> dia.	30.5 <sup>+0.5</sup> dia.

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